

## CLAIMS

What is claimed is:

1. A fuel cell, comprising:  
a first polymer electrolyte membrane (PEM);  
a plate having a first series of flow channels formed in a first surface;  
a first diffusion medium that is disposed between said first PEM and said plate and that is in direct contact with said first surface; and  
a first sealing layer that secures said direct contact between said first diffusion media and said plate and that seals said first surface.
2. The fuel cell of claim 1 wherein said first sealing layer is an epoxy resin.
3. The fuel cell of claim 1 wherein said first sealing layer is electrically conductive.
4. The fuel cell of claim 1 wherein said first sealing layer is electrically non-conductive.
5. The fuel cell of claim 1 further comprising a first series of lands formed in said plate, wherein said first diffusion media is in direct contact with said first series of lands.

6. The fuel cell of claim 1 wherein said first sealing layer is initially applied to said first surface in a non-cured state and a portion of said first diffusion media is immersed through said first sealing layer to contact said first surface, said first sealing layer achieving a cured state to secure said first diffusion media to said first surface.

7. The fuel cell of claim 1 further comprising:  
a second series of flow channels formed in a second surface of said plate;  
a second diffusion medium that is disposed between a second PEM and said plate and that is in direct contact with said second surface; and  
a second sealing layer that secures said direct contact between said first diffusion media and said plate and that seals said second surface.

8. The fuel cell of claim 7 wherein said second sealing layer is an epoxy resin.

9. The fuel cell of claim 7 wherein said second sealing layer is electrically conductive.

10. The fuel cell of claim 7 wherein said second sealing layer is electrically non-conductive.

11. The fuel cell of claim 7 further comprising a second series of lands formed in said plate, wherein said second diffusion media is in direct contact with said second series of lands.

12. The fuel cell of claim 7 wherein said second sealing layer is initially applied to said second surface in a non-cured state and a portion of said second diffusion media is immersed into said second sealing layer to contact said second surface, said second sealing layer achieving a cured state to secure said second diffusion media to said second surface.

13. The fuel cell of claim 7 wherein said plate is a bipolar plate, wherein said first series of flow channels facilitate a cathode feed gas flow and said second series of flow channels facilitate an anode feed gas flow.

14. The fuel cell of claim 13 wherein said plate includes cooling channels formed therethrough.

15. A method of assembling a fuel cell, comprising:

applying a first adhesive layer to a cathode surface of a cathode plate in a non-cured state;

pressing a first diffusion media into contact with said cathode surface while said first adhesive layer is in said non-cured state; and

curing said first adhesive layer into a cured state to secure contact between said first diffusion media and said cathode surface and to seal said cathode surface from contact with an cathode feed gas.

16. The method of claim 15 wherein said first adhesive layer is an epoxy resin.

17. The method of claim 15 wherein said first adhesive layer is electrically conductive.

18. The method of claim 15 wherein said first adhesive layer is electrically non-conductive.

19. The method of claim 15 further comprising removing a poor conducting layer from said cathode surface prior to said step of applying said first adhesive layer.

20. The method of claim 15 further comprising:

applying a second adhesive layer to an anode surface of an anode plate in a non-cured state;

pressing a second diffusion media into contact with said anode surface while said second adhesive layer is in said non-cured state; and

curing said second adhesive layer into a cured state to secure contact between said second diffusion media and said anode surface and to seal said anode surface from contact with an anode feed gas.

21. The method of claim 20 wherein said second adhesive layer is an epoxy resin.

22. The method of claim 20 wherein said second adhesive layer is electrically conductive.

23. The method of claim 20 wherein said second adhesive layer is electrically non-conductive.

24. The method of claim 20 further comprising removing a poor conducting layer from said anode surface prior to said step of applying said second adhesive layer.

25. A fuel cell system, comprising:

- a fuel cell stack including a plurality of fuel cells in electrical series connection, each of said plurality of fuel cells comprising:
  - a polymer electrolyte membrane (PEM);
  - a cathode plate having a series of cathode flow channels formed in a cathode surface thereof;
  - a first diffusion medium that is disposed between said first PEM and said plate and that is in direct contact with said cathode surface; and
  - a first sealing layer that secures said direct contact between said first diffusion media and said plate and that seals said cathode surface; and

26. The fuel cell system of claim 25 wherein said first sealing layer is an epoxy resin.

27. The fuel cell system of claim 25 wherein said first sealing layer is electrically conductive.

28. The fuel cell system of claim 25 wherein said first sealing layer is electrically non-conductive.

29. The fuel cell system of claim 25 further comprising a first series of lands formed in said plate, wherein said first diffusion media is in direct contact with said first series of lands.

30. The fuel cell system of claim 25 wherein said first sealing layer is initially applied to said cathode surface in a non-cured state and a portion of said first diffusion media is immersed through said first sealing layer to contact said cathode surface, said first sealing layer achieving a cured state to secure said first diffusion media to said cathode surface.

31. The fuel cell system of claim 25 further comprising:

an anode plate having a series of anode flow channels formed in an anode surface thereof;

a second diffusion medium that is disposed between a second PEM and said anode plate and that is in direct contact with said anode surface; and

a second sealing layer that secures said direct contact between said second diffusion media and said anode plate and that seals said anode surface.

32. The fuel cell system of claim 31 wherein said second sealing layer is an epoxy resin.

33. The fuel cell system of claim 31 wherein said second sealing layer is electrically conductive.

34. The fuel cell system of claim 31 wherein said second sealing layer is electrically non-conductive.

35. The fuel cell system of claim 31 further comprising a second series of lands formed in said anode plate, wherein said second diffusion media is in direct contact with said second series of lands.

36. The fuel cell system of claim 31 wherein said second sealing layer is initially applied to said anode surface in a non-cured state and a portion of said second diffusion media is immersed into said second sealing layer to contact said anode surface, said second sealing layer achieving a cured state to secure said second diffusion media to said anode surface.

37. The fuel cell of claim 31 wherein said cathode and anode plates constitute a bipolar plate, wherein said cathode flow channels facilitate a cathode feed gas flow and said anode flow channels facilitate an anode feed gas flow.

38. The fuel cell system of claim 37 wherein said bipolar plate includes cooling channels formed therethrough.